焊剂 焊丝

请参照第2页焊接工艺

焊丝化学成份(wt%)

线材	AWS	GB/T 29713		C	Mn	Si	P	S	Cr	Ni	Mo	Cu
			AWS标准	0.03	1.0-2.5	0.3-0.65	0.03	0.03	19.5-22.0	[illegible]11.0	0.75	0.75
TW-308L	ER 308L	S308L	GB/T标准	0.03	1.0-2.5	0.65	0.03	0.03	19.5-22.0	9.0-11.0	0.75	0.75
			例值	[illegible]	1.8	0.60	0.019	[illegible]	19.8	9.8	[illegible]	[illegible]

熔敷金属化学成份(wt%)

埋弧焊材料	GB/T 17854	AWS A5.9		C	Mn	Si	P	S	Cr	Ni	Mo	Cu
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]